


# CEWELD S-SnAg5

TYPE	6% silver containing cadmium free soft solder alloy
APPLICATIONS	- Copper pipe installation - Refrigeration and air-conditioning technology - Soft soldering of stainless steel - Also suitable for extreme cryogenic temperatures even up to -196 °C
PROPERTIES	Alloy: Sn94Ag6 / Solidus: 221°C / Liquidus: 279°C / Deposit color: Silver / Shear Strength (copper lap joint): 10,600 PSI
CLASSIFICATION	
SUITABLE FOR	Copper, stainless steel
APPROVALS	No Approvals Found
WELDING POSITIONS	
REDRYING TEMPERATURE	Not required
GAS ACCORDING EN 14175	