
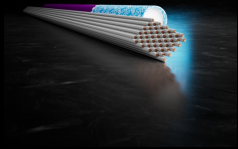


CEWELD L-Ag55Sn F

TYPE	High Silver containing Cadmium free brazing Alloy.			
APPLICATIONS	Joining: Steels, Cast iron, Copper, Copper alloys, Stainless steel, Nickel and Nickel alloys. Also suitable for dissimilar joints between these metals. Do not use this alloy above working temperatures of 200 °C			
PROPERTIES	CEWELD L-Ag55Sn F is a flux-coated brazing rod (F). It is a universal silver brazing alloy without Cadmium with low operating temperature and high mechanical properties. Due to the addition of Sn. this alloy will show a bright looking joint and is more capillary then the standard silver brazing alloys.			
CLASSIFICATION	AWS EN ISO	A 5.8: BAg-7 17672: Ag 156		
SUITABLE FOR	Brazing: Steels, Cast iron, Copper, Copper alloys, Stainless steel, Nickel and Nickel alloys. Also suitable for dissimilar joints between these metals.			
APPROVALS	No Approvals Found			
WELDING POSITIONS				
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Cu 22	Zn 18	Sn 5	Ag 56
ALL WELD MECHANICAL PROPERTIES	Heat Treatment As Welded /	R _{P0,2} MPa	R _m MPa 400	A5 (%)
REDRYING TEMPERATURE	Not required			
GAS ACCORDING EN 14175	None			



CEWELD L-Ag55Sn F

L-AG55SN F 1,5 X 500MM	Type	KG/unit	EANCode
		1	8720663422507
L-AG55SN F 2,0 X 500MM	Type	KG/unit	EANCode
		1	8720663422552
L-AG55SN F 3,0 X 500MM	Type	KG/unit	EANCode
		1	8720663422576