






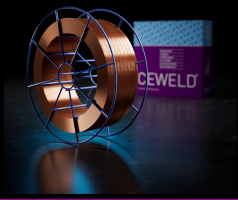


CEWELD CuMn12Ni2

TYPE	CuMnNi Mig/Mag welding wire					
APPLICATIONS	CEWELD CuMn12Ni2 is a special welding wire for magnetic (solenoid) valves. For steels of all types. Also suitable for zinc-coated sheets					
PROPERTIES	High pressure resistance and high wear resistance. The alloy is characterized by very low thermal electromotive force (emf) compared to copper.					
CLASSIFICATION	EN ISO	24373: CuZ(CuMn12Ni2)				
	F-nr	37				
	W.Nr.	~ 2.1362				
SUITABLE FOR	Magnetic valves					
APPROVALS	No Approvals Found					
WELDING POSITIONS	      					
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Mn	Ni			Cu	
	12	2			86	
ALL WELD MECHANICAL PROPERTIES	Heat Treatment	R _{p0,2} MPa	R _m MPa	A5 (%)	Impact Energy (J) ISO-V RT	Hardness Brinell Hardness
	As Welded /		400	40	100	Avg. 100
REDRYING TEMPERATURE	Not required					
GAS ACCORDING EN 14175	I1, I3					



CEWELD CuMn12Ni2

CUMN12NI2 1,0MM

Type	KG/unit	EANCode
BS-300	15	8720663409157