

CEWELD E DUR 71

TYPE Basic coated electrode with a sintered tungsten carbide core wire.

APPLICATIONS For extreme wear resistance, elements as Niobium and Chromium carbides are also added to obtain

a complex carbide structure. Specially used for applications subject to abrasive wear such as sand or other minerals with little impact. Recommended for the brick and clay industry or extreme high

temperature applications in power plant industries.

PROPERTIES CEWELD E DUR 71 is designed to offer full wear resistance and high hardness already achieved in

the first layer. To be welded with low as possible current to avoid burnout of elements.

CLASSIFICATION

SUITABLE FOR For extreme heavy abrasion and wear applications such as, mixers and screws in the brick and clay

industry, electricity powerplant srews (ash), mining, drilling etc

APPROVALS No Approvals Found

WELDING POSITIONS

PA PB PC

ALL WELD MECHANICAL

PROPERTIES

Heat	R _{P0,2}	Rm	A5	Hardness
Treatment	MPa	MPa	(%)	Rockwell C
As Welded /				Avg. 65

REDRYING TEMPERATURE

Not required

GAS ACCORDING EN 14175



CEWELD E DUR 71

E DUR 71 3,2 X 350MM	Type	KG/unit	EANCode	
	Can	2,5	8720663402721	
		'		
E DUR 71 4,0 X 350MM	Туре	KG/unit	EANCode	
	Can	2,5	8720663402738	