

CEWELD E DUR 71

TYPE Basic coated electrode with a sintered tungsten carbide core wire.

APPLICATIONS For extreme wear resistance, elements as Niobium and Chromium carbides are also added to obtain a complex carbide structure. Specially used for applications subject to abrasive wear such as sand or other minerals with little impact. Recommended for the brick and clay industry or extreme high temperature applications in power plant industries.

PROPERTIES CEWELD E DUR 71 is designed to offer full wear resistance and high hardness already achieved in the first layer. To be welded with low as possible current to avoid burnout of elements.

CLASSIFICATION

SUITABLE FOR For extreme heavy abrasion and wear applications such as, mixers and screws in the brick and clay industry, electricity powerplant screws (ash), mining, drilling etc

APPROVALS No Approvals Found

WELDING POSITIONS



ALL WELD MECHANICAL PROPERTIES

| Heat Treatment | R _{P0,2} MPa | R _m MPa | A5 (%) | Hardness Rockwell C |
|----------------|--------------------------|-----------------------|-----------|------------------------|
| As Welded / | | | | Avg. 65 |

REDRYING TEMPERATURE Not required

GAS ACCORDING EN 14175

CEWELD E DUR 71

E DUR 71 3,2 X 350MM

| Type | KG/unit | EANCode |
|------|---------|---------------|
| Can | 2,5 | 8720663402721 |

E DUR 71 4,0 X 350MM

| Type | KG/unit | EANCode |
|------|---------|---------------|
| Can | 2,5 | 8720663402738 |