




CEWELD FL 915

TYPE	Agglomerated high speed basic flux for the SAW process.								
APPLICATIONS	Steel mill rollers, boiler works, pipes, ship building, structural steel works, tanks and pressure vessels, piston cladding, offshore applications etc								
PROPERTIES	FL 915 is an agglomerated high speed basic flux for the SAW process. Basicity: about 2,2 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-28								
CLASSIFICATION	EN ISO 14174: SA FB 1 65 DC H5								
SUITABLE FOR	Unalloyed steels: St 33 – St 52, Ship building: A, E, AH, EH, Boiler steels: HI-HIII, 17Mn4, 19Mn5, Pipe steels: St 37.0/4 – St 52.0/4, Fine-grain steels: StE 255 – StE 460 (S460)								
APPROVALS	No Approvals Found								
WELDING POSITIONS									
TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	<table><thead><tr><th>Al₂O₃</th><th>CaF₂</th><th>SiO₂</th><th>CaO+MgO</th></tr></thead><tbody><tr><td>25</td><td>15</td><td>20</td><td>35</td></tr></tbody></table>	Al ₂ O ₃	CaF ₂	SiO ₂	CaO+MgO	25	15	20	35
Al ₂ O ₃	CaF ₂	SiO ₂	CaO+MgO						
25	15	20	35						
REDRYING TEMPERATURE	Not required								
GAS ACCORDING EN 14175									



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FL 915 0,2 - 2,0MM

Type	KG/unit	EANCode
Bag	25	8720663404053
Bag	25	8720663404046