




CEWELD FL 915

TYPE	Agglomerated high speed basic flux for the SAW process.			
APPLICATIONS	Steel mill rollers, boiler works, pipes, ship building, structural steel works, tanks and pressure vessels, piston cladding, offshore applications etc			
PROPERTIES	FL 915 is an agglomerated high speed basic flux for the SAW process. Basicity: about 2,2 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-28			
CLASSIFICATION	EN ISO	14174: SA FB 1 65 DC H5		
SUITABLE FOR	Unalloyed steels: St 33 – St 52, Ship building: A, E, AH, EH, Boiler steels: HI-HIII, 17Mn4, 19Mn5, Pipe steels: St 37.0/4 – St 52.0/4, Fine-grain steels: StE 255 – StE 460 (S460)			
APPROVALS	No Approvals Found			
WELDING POSITIONS	<div>  </div>			
TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	Al2O3 25	CaF2 15	SiO2 20	CaO+MgO 35
REDRYING TEMPERATURE	Not required			
GAS ACCORDING EN 14175				

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FL 915 0,2 - 2,0MM

Type	KG/unit	EANCode
Bag	25	8720663404053
Bag	25	8720663404046