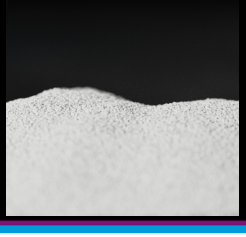


CEWELD FL 860 ESHC

certilas® THE FILLER METAL SPECIALIST

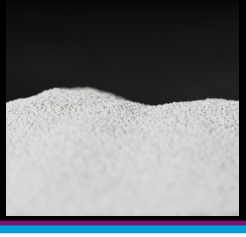
TYPE	High basic agglomerated flux for welding Nickel based strips with the elctro slag process.
APPLICATIONS	Designed for ES strip cladding in offshore, apparatus, vessel, boilers and chemical industry.
PROPERTIES	FL 860 ESHC is a highly basic flux for Nickel based strip electro slag cladding. Basicity: about 4,2 (according to Boniszewski) Current: DC + Grain size: 2-16
CLASSIFICATION	EN ISO 14174: ES A FB 2B 5644 DC
SUITABLE FOR	Electro slag cladding with nickel based strip, Inconel 600, 625, 825, alloy 82 and 625, W.Nr: 2.4806, 2.4831, 2.4633, 2.4649, Nicrofer 6025HT, Alloy 602 CA.
APPROVALS	No Approvals Found
WELDING POSITIONS	

TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)

CaF2	SiO2	CaO+MgO
70	20	5

REDRYING TEMPERATURE: Not required

GAS ACCORDING EN 14175



CEWELD FL 860 ESHC

certilas® THE FILLER METAL SPECIALIST

FL 860 ESHC 0,2 - 1,6MM

Type	KG/unit	EANCode
Bag	25	8720663404213