



CEWELD 410 NiMo

DECLARATION OF PERFORMANCE



1. Unique identification code of the product-type: CEWELD 410 NiMo
EN ISO 14343-A: G 13
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2. Intended uses: Filler metals and fluxes to be used for fusion welding of metallic structures or composite metal and concrete structures.
3. Name and address of the manufacturer or his authorised representative: Certilas Nederland BV
Gloxinialaan 2, 6851 TG, The Netherlands
4. System of AVCP: System 2+
5. Harmonised Standard: EN 13479:2017
Notified Body: TÜV Rheinland industrie service GmbH
ID number of notified body: 0035
6. Declared performance: Chemical composition meets the designated standard(s), typical mechanical properties as shown below:

Heat Treatment	R _{P0,2} MPa	R _m MPa	A ₅ (%)	Impact Energy (J) ISO-V		Hardness Brinell Hardness
				RT	-20°C	
As Welded / 580°C±15°C /8h	650	790	15	50		Avg. 38
	765	840	18	50	40	Avg. 250

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above. Signed for and on behalf of the manufacturer by:

Huissen, 22-04-2024
P.Gerritsen, CEO

