



CEWELD CuSn12

TYPE Tin bronze alloy with high percentage of tin for virtually all welding procedures

APPLICATIONS Boilers and tubes out of copper or copper alloys, oven soldering etc.

PROPERTIES Very good deoxidization and high hardness similar to cast bronzes. Surfacing and joining of Copper and CuSn-Alloys. Widely used and recommended for oven soldering. High quality alloyed copper wire Sound, pore free deposits and good electrical conductivity. Good corrosion resistance against seawater. Excellent sliding properties (bearings etc.)

CLASSIFICATION EN ISO 24373: Cu 5410 / CuSn12P
W.Nr. 2.1056

SUITABLE FOR Tin bronze alloy with high percentage of tin for virtually all welding procedures. Very good deoxidisation and high hardness similar to cast bronzes. Surfacing and joining of Copper and CuSn-alloys. Widely used and recommended for oven soldering.
Mat.n: 2.1016, 2.1020, 2.1030, 2.1050, 2.1052, 2.1056, 2.1080, 2.1086, 2.1090
CuSn8, CuSn7, CuSn6, CuSn4, G-CuSn10

APPROVALS No Approvals Found

WELDING POSITIONS



TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)

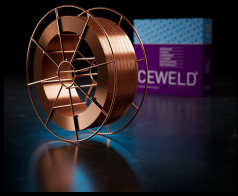
P	Cu	Zn	Pb	Sn
0.2	Rem.	0.02	0.01	12

ALL WELD MECHANICAL PROPERTIES

Heat Treatment	R _{P0,2} MPa	R _m MPa	A ₅ (%)	Impact Energy (J) ISO-V RT	Hardness Brinell Hardness
As Welded /		350			Avg. 120

REDRYING TEMPERATURE Not required

GAS ACCORDING EN 14175 I1, I3



CEWELD CuSn12

CUSN12 1,0MM

Type	KG/unit	EANCode
D-300	15	8720663408594

CUSN12 1,2MM

Type	KG/unit	EANCode
D-300	15	8720663408600