






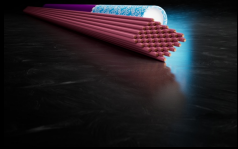


# CEWELD CuZn40F

TYPE	Fluxcoated, universal brass brazing alloy with good mechanical strength				
APPLICATIONS	Brazing: Steels, Copper, Cast iron, Copper alloys, Nickel and for welding Brass and Bronze. This alloy is mainly used in the furniture and the bicycle industry for joining steels, also this alloy can be used for rebuilding Brass- ship propellers by flame welding.				
PROPERTIES	Easy to use brass alloy for brazing without separate flux, (flux cored rod) good mechanical properties and high corrosion resistance.				
	AWS Code RB CuZn-A		ISO Code Cu470 Cu470A Cu471 Cu670		
CLASSIFICATION	AWS EN ISO F-nr W.Nr.		A 5.8: RBCuZn-A 17672: Cu 670 106 2.0367		
SUITABLE FOR	Brazing: Steels, Copper, Cast iron, Copper Alloys, Nickel and for welding Brass and Bronze. This Alloy is mainly used in the furniture and the bicycle industry for joining Steels, also this Alloy can be used for rebuilding Brass-ship propellers by flame welding.				
APPROVALS	No Approvals Found				
WELDING POSITIONS	<div> PA  PB  PC  PD  PE  PF  PG</div>				
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Si 0.1	Mn 0.1	Cu 60	Zn Rem.	Sn 0.2
ALL WELD MECHANICAL PROPERTIES	Heat Treatment As Welded /	R <sub>P0,2</sub> MPa	R <sub>m</sub> MPa	A5 (%)	Hardness Brinell Hardness Avg. 88
REDRYING TEMPERATURE	Not required				
GAS ACCORDING EN 14175					



# CEWELD CuZn40F

CUZN40F 2,0 X 500MM

Type	KG/unit	EANCode
Tube	1	8720663421036

CUZN40F 2,5 X 500MM

Type	KG/unit	EANCode
Tube	1	8720663421081

CUZN40F 3,0 X 500MM

Type	KG/unit	EANCode
Tube	1	8720663421104

CUZN40F 4,0 X 500MM

Type	KG/unit	EANCode
Tube	1	8720663421111

CUZN40F 5,0 X 500MM

Type	KG/unit	EANCode
Tube	1	8720663421128