
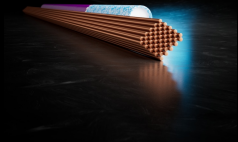


# CEWELD L-CuP7

TYPE	Copper Phosphorus Brazing Alloy.				
APPLICATIONS	Joining: Copper to copper, Copper alloys, Brass, Copper-Sn alloys with flux. Do not use this alloy above working temperatures of 200 °C				
PROPERTIES	Universal brazing alloy containing phosphor for use without additional flux on copper to copper joints. Good flowing characteristics very easy to use with high mechanical properties.				
CLASSIFICATION	AWS	A 5.8: BCuP-2			
	EN ISO	17672: CuP 181			
	F-nr	103			
SUITABLE FOR	Copper to Copper (without flux), Copper alloys, Brass, Copper-Sn alloys with flux.				
APPROVALS	No Approvals Found				
WELDING POSITIONS					
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Cu		P		
	Rem.		7.2		
ALL WELD MECHANICAL PROPERTIES	Heat Treatment	R <sub>p0,2</sub> MPa	R <sub>m</sub> MPa	A5 (%)	
	As Welded /		250		
REDRYING TEMPERATURE	Not required				
GAS ACCORDING EN 14175					



# CEWELD L-CuP7

L-CUP7 1,5MM

Type	KG/unit	EANCode
D-300	10	8720663421241

L-CUP7 1,5 X 500MM

Type	KG/unit	EANCode
	1	8720663421227

L-CUP7 2,0 X 500MM

Type	KG/unit	EANCode
	1	8720663421234