








CEWELD L-Ag2P

TYPE	Copper phosphorus silver brazing alloy.												
APPLICATIONS	Particularly recommended for sanitary, refrigerating and large tubing installations. Do not use in a sulphurous environment. For working temperatures up to 200 °C												
PROPERTIES	Phosphorus silver brazing alloy. Self pickling on copper with good fluidity. Strong joints with good gap bridging properties. Flux/Paste: CEWELD Super-Flux												
CLASSIFICATION	EN ISO	17672: CuP 279											
SUITABLE FOR	Phosphorus Silver Brazing Alloy. Self pickling on copper. Copper to Copper (without flux). Brass, Copper and Copper-Tin Alloys (with flux).												
APPROVALS	No Approvals Found												
WELDING POSITIONS	<div>PAPBPCPDPEPFPG</div>												
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	<table><tr><td>Cu</td><td>Ag</td><td>P</td></tr><tr><td>Rem.</td><td>2</td><td>6.2</td></tr></table>					Cu	Ag	P	Rem.	2	6.2		
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ALL WELD MECHANICAL PROPERTIES	<table><tr><td>Heat Treatment</td><td>R_{p0,2} MPa</td><td>R_m MPa</td><td>A5 (%)</td></tr><tr><td>As Welded /</td><td></td><td>250</td><td></td></tr></table>					Heat Treatment	R _{p0,2} MPa	R _m MPa	A5 (%)	As Welded /		250	
Heat Treatment	R _{p0,2} MPa	R _m MPa	A5 (%)										
As Welded /		250											
REDRYING TEMPERATURE	Not required												
GAS ACCORDING EN 14175													