

CEWELD L-Ag15P

TYPE Copper Phosphorus Silver Brazing Alloy.

APPLICATIONS Copper to copper (without flux). Brass, copper and copper-tin alloys (with flux). Do not use in a sulphurous environment. For working temperatures up to 200 °C

PROPERTIES Phosphorus silver brazing alloy. Self picking on copper. Used for strong brazing of uneven junctions. Good mechanical characteristics at low temperatures. Flux/Paste: CEWELD Super-Flux

CLASSIFICATION AWS A 5.8: BCuP-5
EN ISO 17672: CuP 284
F-nr 103

SUITABLE FOR Particularly recommended for sanitary and refrigerating installations.. Applications: Copper to copper (without flux). Brass, copper and copper-tin alloys (with flux). Do not use in a sulphurous environment.

APPROVALS No Approvals Found

WELDING POSITIONS

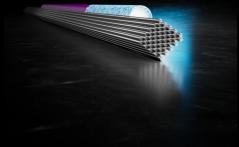


TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Cu	Ag	P
	Rem.	15	5

ALL WELD MECHANICAL PROPERTIES	Heat Treatment	R _{p0,2} MPa	R _m MPa	A5 (%)
	As Welded /		250	

REDRYING TEMPERATURE Not required

GAS ACCORDING EN 14175



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L-AG15P 1,5MM

Type	KG/unit	EANCode
D-300	10	8720663421623