






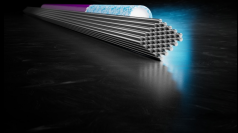


CEWELD L-Ag15P

TYPE	Copper Phosphorus Silver Brazing Alloy.										
APPLICATIONS	Copper to copper (without flux). Brass, copper and copper-tin alloys (with flux). Do not use in a sulphurous environment. For working temperatures up to 200 °C										
PROPERTIES	Phosphorus silver brazing alloy. Self picking on copper. Used for strong brazing of uneven junctions. Good mechanical characteristics at low temperatures. Flux/Paste: CEWELD Super-Flux										
CLASSIFICATION	AWS EN ISO F-nr	A 5.8: BCuP-5 17672: CuP 284 103									
SUITABLE FOR	Particularly recommended for sanitary and refrigerating installations.. Applications: Copper to copper (without flux). Brass, copper and copper-tin alloys (with flux). Do not use in a sulphurous environment.										
APPROVALS	No Approvals Found										
WELDING POSITIONS	      										
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	<table><tr><td>Cu</td><td>Ag</td><td>P</td></tr><tr><td>Rem.</td><td>15</td><td>5</td></tr></table>			Cu	Ag	P	Rem.	15	5		
Cu	Ag	P									
Rem.	15	5									
ALL WELD MECHANICAL PROPERTIES	<table><tr><td>Heat Treatment</td><td>R_{P0,2} MPa</td><td>R_m MPa</td><td>A5 (%)</td></tr><tr><td>As Welded /</td><td></td><td>250</td><td></td></tr></table>			Heat Treatment	R _{P0,2} MPa	R _m MPa	A5 (%)	As Welded /		250	
Heat Treatment	R _{P0,2} MPa	R _m MPa	A5 (%)								
As Welded /		250									
REDRYING TEMPERATURE	Not required										
GAS ACCORDING EN 14175											



CEWELD L-Ag15P

L-AG15P 1,5MM

Type	KG/unit	EANCode
D-300	10	8720663421623