



## CEWELD L-Ag20Cd

TYPE Copper Brazing Alloy.

APPLICATIONS Copper and Copper Alloys, Nickel and its Alloys, cast iron, steel, stainless brazing of steels and

cutting diamond bits and joining these metals to each other.

PROPERTIES brazing alloy

CLASSIFICATION EN ISO 17672: ~Ag220 (+Cd)

SUITABLE FOR Brazing: Steels, Copper, Copper alloys, Stainless steel, Nickel and Nickel alloys. Also suitable for

dissimilar joints between these metals.

APPROVALS No Approvals Found

WELDING POSITIONS

PA PB PC PD PE PF PG

TYPICAL CHEMICAL ANALYSIS OF THE FILLER

METAL (%)

 Cu
 Zn
 Ag
 Cd

 41
 24
 20
 14

ALL WELD MECHANICAL

**PROPERTIES** 

Heat	R <sub>P0,2</sub>	Rm	A5	
Treatment	MPa	MPa	(%)	
As Welded /		400		

REDRYING TEMPERATURE Not required

**GAS ACCORDING EN 14175** 





## CEWELD L-Ag20Cd

L-AG20CD 1,5 X 500MM	Type	KG/unit	EANCode
		1	8720663421791
L-AG20CD 2,0 X 500MM	Туре	KG/unit	EANCode
		1	8720663421807
L-AG20CD 3,0 X 500MM	Type	KG/unit	EANCode
•			8720663421814