

TYPE	High silver containing cadmium free brazing alloy			
APPLICATIONS	Brazing a weight range of different metals in maintenance and repair with excellent strength, Boiler making, tubing, cooling equipment etc. Do not use this alloy above working temperatures of 200 °C .			
PROPERTIES	Universal silver brazing alloy without Cadmium with extreme low operating temperature and high mechanical properties. Due to the addition of Sn. this alloy will show a bright looking joint and is more capillary then the standard silver brazing alloys. Flux/Paste: CEWELD Super-Flux			
CLASSIFICATION	AWS EN ISO	A 5.8: BAg-28 17672: Ag 140		
SUITABLE FOR	Brazing: Steels, Copper, Copper alloys, Stainless steel, Nickel and Nickel alloys. Also suitable for dissimilar joints between these metals.			
APPROVALS	No Approvals Found			
WELDING POSITIONS	PA PB PC PD PE PF PG			
TYPICAL CHEMICAL	Cu	Zn	Sn	Ag
ANALYSIS OF THE FILLER METAL (%)	30	28	2	40
ALL WELD MECHANICAL	Heat R _{P0,2} R	m A5		
PROPERTIES	Treatment MPa MPa (%)			
	As Welded / 4	00		
REDRYING TEMPERATURE	Not required			

GAS ACCORDING EN 14175

Certilas THE FILLER METAL SPECIALIST