






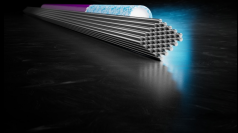


CEWELD L-Ag55Sn

TYPE	High Silver containing Cadmium free brazing Alloy.			
APPLICATIONS	Joining: Steels, Cast iron, Copper, Copper alloys, Stainless steel, Nickel and Nickel alloys. Also suitable for dissimilar joints between these metals. Do not use this alloy above working temperatures of 200 °C			
PROPERTIES	High silver containing universal silver brazing alloy without Cadmium with low operating temperature and high mechanical properties. Due to the addition of Sn. this alloy will show a bright looking joint and is more capillary then the standard silver brazing alloys. Flux/Paste: CEWELD Super-Flux			
CLASSIFICATION	AWS EN ISO	A 5.8: BAg-7 17672: Ag 156		
SUITABLE FOR	Brazing: Steels, Cast iron, Copper, Copper alloys, Stainless steel, Nickel and Nickel alloys. Also suitable for dissimilar joints between these metals.			
APPROVALS	No Approvals Found			
WELDING POSITIONS	<div>PAPBPCPDPEPFPG</div>			
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Cu 22	Zn 18	Sn 5	Ag 56
ALL WELD MECHANICAL PROPERTIES	Heat Treatment As Welded /	R _{p0,2} MPa	R _m MPa 400	A5 (%)
REDRYING TEMPERATURE	Not required			
GAS ACCORDING EN 14175				



CEWELD L-Ag55Sn

L-AG55SN 1,0MM

Type	KG/unit	EANCode
D-300	10	8720663422279