






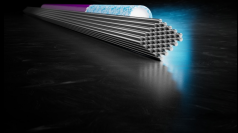


# CEWELD L-Ag27

TYPE	Silver containing cadmium free brazing alloy				
APPLICATIONS	Solder for typical base materials: hard metals and materials that are difficult to wet, such as tungsten, molybdenum, tantalum and chrome.				
PROPERTIES	L-Ag27 is a Very good flowing, low-melting silver hard solder for operating temperatures from -200 °C to Max. 200 °C (without loss of strength) Flux/Paste: CEWELD Super-Flux				
CLASSIFICATION	EN ISO	17672: Ag 427			
SUITABLE FOR	Brazing Tungsten tool tips, widia, and Molybdenum Alloys to steel				
APPROVALS	No Approvals Found				
WELDING POSITIONS	      				
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Mn 9.5	Ni 5.5	Cu 38	Zn 20	Ag 27
ALL WELD MECHANICAL PROPERTIES	Heat Treatment As Welded /	R <sub>P0,2</sub> MPa	R <sub>m</sub> MPa 250	A5 (%)	
REDRYING TEMPERATURE	Not required				
GAS ACCORDING EN 14175					



# CEWELD L-Ag27

L-AG27 2,0 X 500MM

Type	KG/unit	EANCode
	1	8720663421906