

# CEWELD SP 1.4115

**TYPE** Solid metal spray wire

**APPLICATIONS** Corrosion coating, with wear properties

**PROPERTIES** SP 1.4115 combines high toughness with very good corrosion resistance.

**CLASSIFICATION** EN ISO 14919: 5.8  
W.Nr. 1.4115

**SUITABLE FOR** Flame spray, electric spray and high speed flame spray.

**APPROVALS** No Approvals Found

**WELDING POSITIONS**



**TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)**

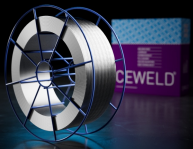
Si	Mn	Cr	Fe	C	Mo
0.5	0.5	13	Rem.	0.2	1.1

**ALL WELD MECHANICAL PROPERTIES**

Heat Treatment	R <sub>p0,2</sub> MPa	R <sub>m</sub> MPa	A <sub>5</sub> (%)	Hardness Rockwell C
As Welded /1h				Avg. 45

**REDRYING TEMPERATURE** Not required

**GAS ACCORDING EN 14175**



# CEWELD SP 1.4115

SP 1.4115 1,6MM

Type	KG/unit	EANCode
BS-300	15	8720663409867