



## **CEWELD SPA 760**

TYPE Seamless fluxcored medium alloyed metal spray wire for wear resistant layers with high hardness.

APPLICATIONS Seamless fluxcored medium alloyed metal spray wire for wear resistant layers with high hardness

to offer excelent wear resistance as for agriculture, mining, cement industry and simmilar

apllications

PROPERTIES Due to the high resistance to cracking and toughness, all spray metal requires no buffer layer

except on materials considered critical. In this Situation Ceweld SP NiAl is recommended. Suited for wear parts subject to heavy abrasion. The interpass temperature should be maximum 250°C. The

spray deposit is machinable by special carbide tools.

**CLASSIFICATION** 

SUITABLE FOR Cones, presses, slides, shifts, pumps, sleeves, axes etc...

APPROVALS No Approvals Found

WELDING POSITIONS

REDRYING TEMPERATURE Not required

**GAS ACCORDING EN 14175**