



# CEWELD SA 1.41 B

TYPE	Medium alloyed seamless basic flux cored wire for SAW
APPLICATIONS	Crane, apparatus, pressure vessels, foundries, casting etc.
PROPERTIES	Extreme crack resistant weld metal due to the high basic slag in combination with a remarkable low hydrogen content. The requirements of the steels mentioned are obtained in normalized (N) and in air quenched (A) condition . SA 1.41 B is not recommended in the stress relieved condition.

## CLASSIFICATION

### SUITABLE FOR

Base metal	DIN	EN	ASTM
Fine grain steel	WStE 315 till 420	S315*NL1/2) - S420(NL1/2)	A 516 / A 255
N+A	StE 315 till StE 420	-	A 333 / A 350
-	EStE 315 till EStE 420	-	A 612 / A 707

APPROVALS	No Approvals Found
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REDRYING TEMPERATURE	Not required
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GAS ACCORDING EN 14175