

CEWELD FL 805

TYPE	Agglomerated flux for stainless steels			
APPLICATIONS	SS components			
PROPERTIES	FL 805 is an agglomerated flux for SAW welding stainless steels and Nickel based alloys: AISI 2205 Alloy 625, 904L Basicity: About 1,7 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-16			
CLASSIFICATION	EN ISO	14174: SA AF 2 5644 DC H5		
SUITABLE FOR	chromium compensated flux for submerged arc welding of stainless steel grades			
APPROVALS	No Approvals Found			
WELDING POSITIONS				
TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	Al2O3 35	CaF2 50	SiO2 10	CaO+MgO 5
REDRYING TEMPERATURE	Not required			
GAS ACCORDING EN 14175				

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FL 805 0,2 - 1,6MM

Type	KG/unit	EANCode
Bag	25	8720663404084