
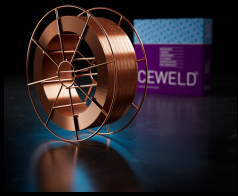


CEWELD MA 650

TYPE	Solid welding wire for hardfacing and rebuilding wornout parts.						
APPLICATIONS	Rebuilding or cladding wornout parts that needs to sustain high abrasion and medium impact.						
PROPERTIES	Solid welding wire for Hardfacing parts that are subject to high abrasion, the addition of tungsten, vanadium and molybdenum offers better cutting properties and higher hardness. Hardness: 570-660 HB						
CLASSIFICATION	AWS	A 5.21: ERF _e -8					
	EN ISO	14700: S Fe8					
	DIN	8555: MSG 3-GZ-60-T					
	F-nr	71					
	W.Nr.	1.2606					
SUITABLE FOR	Mixer blades, cutting knives, pumps, loader teeth, screws, sludge disposal, carbidge recycling etc.						
APPROVALS	No Approvals Found						
WELDING POSITIONS							
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	C	Mn	Cr	Mo	V	Fe	W
	0.4	0.5	5	1.4	0.3	Rem.	1.3
ALL WELD MECHANICAL PROPERTIES	Heat Treatment	R _{p0,2} MPa	R _m MPa	A ₅ (%)		Hardness Rockwell C	
	As Welded /					Avg. 60	
REDRYING TEMPERATURE	Not required						
GAS ACCORDING EN 14175	M21						



CEWELD MA 650

MA 650 1,0MM

Type	KG/unit	EANCode
BS-300	15	8720663403148

MA 650 1,2MM

Type	KG/unit	EANCode
BS-300	15	8720663403155