



# CEWELD AA DUR 21

TYPE	Cobalt based fluxcored wire for cladding against metal to metal wear, thermal shock and erosion. (Stellite 21)							
APPLICATIONS	Solving wear problems against chemicals, erosion, corrosion, high temperatures, abrasion and combinations of those. Cladding seats and valves in chemical industry, hot sharing blades, extrusion parts, coke hammers, turbine injectors, gas and steam turbine parts.							
PROPERTIES	Excellent gliding properties against metal to metal wear due to low friction, Excellent against erosion and corrosion at high working temperatures upto 900°C. Crack free hard facing deposit against severe shock and impact.							
CLASSIFICATION	AWS	A 5.21: ERCCoCr-E						
	EN ISO	14700: T Co1						
	DIN	8555: MSG 20-GF-350-CTZ						
	F-nr	73						
SUITABLE FOR	CoCr-E Co1 Celist 721							
APPROVALS	No Approvals Found							
WELDING POSITIONS								
TYPICAL CHEMICAL ANALYSIS OF WELD METAL (%)	C	Si	Mn	Cr	Ni	Mo	Fe	Co
	0.27	1.25	1	28	3	5	3.5	Rem.
ALL WELD MECHANICAL PROPERTIES	Heat Treatment	R <sub>p0,2</sub> MPa	R <sub>m</sub> MPa	A5 (%)	Hardness Rockwell C			
	As Welded /				Avg. 30			
REDRYING TEMPERATURE	140°C / 24 hr							
GAS ACCORDING EN 14175	M13							



# CEWELD AA DUR 21

AA DUR 21 1,2MM

Type	KG/unit	EANCode
BS-300	15	8720663402479

AA DUR 21 1,6MM

Type	KG/unit	EANCode
BS-300	15	8720663402486