



CEWELD CuSn6 Tig

TYPE	Tin bronze alloy of minimally 6% tin for virtually all welding procedures.					
APPLICATIONS	Boilers and tubes out of copper or copper alloys, oven soldering etc.					
PROPERTIES	Very good deoxidization. Surfacing and joining of Copper and CuSn-Alloys. Widely used in oven soldering. High quality alloyed copper wire. Sound, pore free deposits and good electrical conductivity. Excellent corrosion resistance					
CLASSIFICATION	AWS EN ISO W.Nr.	A 5.7: ER CuSn-A 24373: Cu 5180A / CuSn6P 2.1022				
SUITABLE FOR	Tin bronze alloy of minimally 6% tin for virtually all welding procedures. Very good deoxidisation. Surfacing and joining of Copper and CuSn-alloys. Widely used in oven soldering. Mat.n: 2.1010, 2.1016, 2.1020, 2.1030, 2.1050, 2.1052, 2.1056, 2.1080, 2.1086, 2.1090, 2.1096 CuSn8, CuSn7, CuSn6, CuSn4, G-CuSn7ZnPb, G-CuSn10					
APPROVALS	No Approvals Found					
WELDING POSITIONS	      					
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	P 0.25	Fe 0.05	Cu Rem.	Zn 0.05	Pb 0.01	Sn 5.5
ALL WELD MECHANICAL PROPERTIES	Heat Treatment As Welded /	R _{P0,2} MPa	R _m MPa	A5 (%)	Impact Energy (J) ISO-V RT	Hardness Brinell Hardness Avg. 80
REDRYING TEMPERATURE	Not required					
GAS ACCORDING EN 14175	I1, I3					



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CUSN6 TIG 1,0 X 1000MM	Type	KG/unit	EANCode
	Tube	5	8720663422767
CUSN6 TIG 2,0 X 1000MM	Type	KG/unit	EANCode
	Tube	5	8720663422781
CUSN6 TIG 2,4 X 1000MM	Type	KG/unit	EANCode
	Tube	5	8720663422798
CUSN6 TIG 3,2 X 1000MM	Type	KG/unit	EANCode
	Tube	5	8720663422804
CUSN6 TIG 4,0 X 1000MM	Type	KG/unit	EANCode
	Tube	5	8720663422811
CUSN6 TIG 5,0 X 1000MM	Type	KG/unit	EANCode
	Tube	5	8720663422828