



CEWELD AA M57-62

TYPE Seamless metal cored wire for hardfacing (60 HRc, T Fe2)

APPLICATIONS Rebuilding and cladding parts against strong abrasion and heavy impact. Hardfacing alloy against heavy impact and shock, bucket, loaders, crusher jaws, crusher cones, pumps, sand, snow scratchers, stone cutting tools etc.

PROPERTIES Due to the high resistance to cracking and toughness, all weld metal requires no buffer layer except on materials considered critical. In this situation CEWELD AA M690 is recommended. Suited for wear parts subject to heavy impact and shock. The interpass temperature should be maximum 250°C. The weld metal is machinable by special carbide tools, hardening is possible. The maximum hardness is dependent on the base metal and is achieved in the first layer.

CLASSIFICATION EN ISO 14700: T ZFe2
DIN 8555: MSG 6-GF-60 P

SUITABLE FOR 55-62 HRc, T Fe2

APPROVALS No Approvals Found

WELDING POSITIONS



TYPICAL CHEMICAL ANALYSIS OF WELD METAL (%)	C	Si	Mn	Cr	Mo
	0.5	1.2	1.5	6	0.9

ALL WELD MECHANICAL PROPERTIES	Heat Treatment	R _{P0,2} MPa	R _m MPa	A5 (%)	Hardness Rockwell C
	As Welded /				Avg. 60

REDRYING TEMPERATURE Not required

GAS ACCORDING EN 14175 M21



CEWELD AA M57-62

AA M57-62 1,2MM

Type	KG/unit	EANCode
BS-300	16	8720663423429
D-200	20 (4x5)	8720663423412

AA M57-62 1,6MM

Type	KG/unit	EANCode
K-300	16	8720663423436