



CEWELD MA SS 2367

TYPE Solid welding wire for hardfacing and rebuilding hotworking tools.

APPLICATIONS Rebuilding and hardfacing parts that are subject to abrasion combined with higher temperatures up

to 550°C

PROPERTIES Abrasion combined with higher temperatures.

CLASSIFICATION EN ISO 14700: T Fe3

DIN 8555: MSG-2-GZ-45-T

W.Nr. 1.2367

SUITABLE FOR Hotworking tools, high speed tool steels, HSS, aluminium press molts, dies, stamping tools, cutting

tools, shear blades, cutters, knives, scissors.

APPROVALS No Approvals Found

WELDING POSITIONS

PA PB PC PD PE PF PG

TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)

ALL WELD MECHANICAL PROPERTIES

C	MN	Lr Lr	MO	re re
0.2	0.6	6.2	3.2	Rem.

 Heat
 RP0,2
 Rm
 A5
 Hardness

 Treatment
 MPa
 MPa
 (%)
 Rockwell C

 As Welded /
 Avg. 45

REDRYING TEMPERATURE Not required

GAS ACCORDING EN 14175 M11





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MA SS 2367 1,2MM Type KG/unit EANCode
BS-300 15 8720663401823