



CEWELD MA SS 2367

TYPE	Solid welding wire for hardfacing and rebuilding hotworking tools.					
APPLICATIONS	Rebuilding and hardfacing parts that are subject to abrasion combined with higher temperatures up to 550°C					
PROPERTIES	Abrasion combined with higher temperatures.					
CLASSIFICATION	EN ISO 14700: S Fe 13 W.Nr. 1.2367					
SUITABLE FOR	Hotworking tools, high speed tool steels, HSS, aluminium press molts, dies, stamping tools, cutting tools, shear blades, cutters, knives, scissors.					
APPROVALS	No Approvals Found					
WELDING POSITIONS	PA PB PC PD PE PF PG					
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	C 0.2	Mn 0.6	Cr 6.2	Mo 3.2	Fe Rem.	
ALL WELD MECHANICAL PROPERTIES	Heat Treatment As Welded /	R _{P0,2} MPa	R _m MPa	A5 (%)		Hardness Rockwell C Avg. 45
REDRYING TEMPERATURE	Not required					
GAS ACCORDING EN 14175	M11					



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MA SS 2367 1,2MM

Type	KG/unit	EANCode
BS-300	15	8720663401823