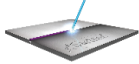

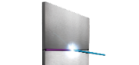




CEWELD Ultra Clean ER110 Ti - 1,0mm

Welding position	Base mat. tickness	layer Build Up	Current Ampere	Voltage Volt	W-Speed M/min.	Gap Max. (mm)
 PA	12	1 (root)	230	27,4	11,0	
		2-n				
 PB	12	1 (root)	120	17,2	5,0	
		2-n				
 PC	12	1 (root)	135	17,8	5,7	
		2-n				
 PD	12	1 (root)	120	17,2	5,0	
		2-n				
 PE	12	1 (root)	135	17,8	5,7	
		2-n				
 PF (3F)	12	1 (root)	120	17,2	5,0	
		2-n				
 PF	12	1 (root)	135	17,8	5,7	
		2-n				

± 8%