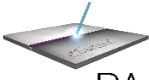


CEWELD Ultra Clean ER 110Ti - 1,2mm

Welding position	Base mat. thickness	layer Build Up	Current Ampere	Voltage Volt	W-Speed M/min.	Gap Max. (mm)
 PA		1 (root)				
		2-n				
 PB	12		275	28,5	8,6	
			300	29,3	9,7	
 PC		1 (root)				
		2-n				
 PD						
 PE		1 (root)				
		2-n				
 PF (3F)	12		165	18,6	4,4	
 PF		1 (root)				
		2-n				

± 8%